



Dia

Dia Lens Finishing Products & Accessories

**The best solutions
for your finishing
laboratory**

solutions

... from **DIA OPTICAL CO.**

For simple and precise rimless drill mounts.....

DigiDrill DM-50 (Rimless Lens Drill)

The best solution for fast and precisely processing rimless drill mounts!

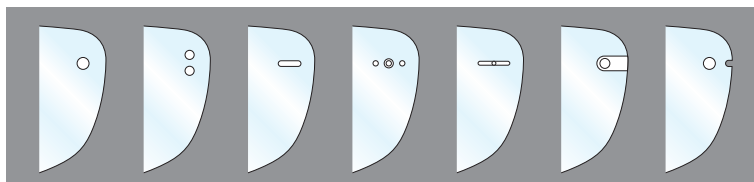


Digitally captures and memorizes hole and notch locations on the demo lenses then transfers them to the final patient lenses simply and accurately.



● Simplified operation for any shape hole or notch on any shape lens.

- Hole positions of demo lenses can be simply and accurately measured and stored in a computer memory by pressing one button then called up for drilling the final patient lenses.
- **8 positions** can be memorized at once.
- Allows drilling a customized lens with shape modification.
- High-speed, high-damping and non-runout drill spindle produces the finest finish of holes and notches.



● Meets various styles of holes and notches

A wide range of extra drill bits, router bits (notching bits) and end-mill bits is available from our optional accessories.



- A unique mounting tool changes tool bits quick and safe in 10 seconds or less!



- 1/2-hole hand reamer included
This handy tool allows for fast and simple fine tuning adjustment of the actual frame to lens fit.



- Useful line marker is also standard!
Helps you draw an accurate horizontal line on any type of lens simply.

Specifications

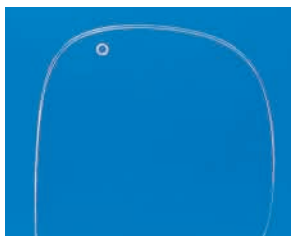
| | |
|------------------------------|--|
| Possible diameter of tooling | 0.8~2.6mm (3.0mm for optional end-mill) |
| Spindle speed | 0~6400 RPM (Variable) |
| Power requirements | 100~240V 50/60Hz AC, 22W |
| Dimensions/Weight | 300 (W) × 225 (D) × 250 (H) mm/5.0kg |
| Accessories | Standard accessories including AC/DC power adapter, drill bits, 1/2-hole hand reamer, line marker, tools, etc. |

Lens Drilling Machine **DM-3** (Rimless Lens Drill)

All materials including mineral glass.



- Two-sided drilling system performs speedy drilling without cracking of lens.
- Available for all current lens materials - mineral glass, CR-39 and polycarbonate as well.
- The diameter of hole is simply adjustable to a precision of 0.2mm with a directly-readable scale.



Specifications

| | |
|-------------------------------|--|
| Possible Diameter of Drilling | 0.8~2.8mm |
| Power Requirements | 100~120V 60Hz AC or 200~240V 50Hz AC, 17W |
| Dimensions/Weight | 140 (W) × 185 (D) × 275 (H) mm / 4.1kg |
| Accessories | Lens holder attachment, drill bit holder, etc. |

Handy Drill **DM-5** (Rimless Lens Drill)

Easy to use for high quality rimless jobs!



- Rigid and non-runout drill spindle performs speedy and attractive drilling on all plastic materials.
- Well-thought out design of lens-supporting system secures drill point and angle on any shape lens.
- A wide range of extra drill bits is available and exchangeable quick and simply.
- 1/2-hole hand reamer (a standard accessory) eases fine tuning adjustment on a hole.



Specifications

| | |
|------------------------------|---|
| Possible diameter of tooling | 0.8~2.6mm (3.0mm for optional end-mill) |
| Spindle speed | 2900 (50Hz) / 3500 (60Hz) RPM |
| Power requirements | 100~120V 60Hz AC or 200~240V 50Hz AC, 30W |
| Dimensions/Weight | 140 (W) × 185 (D) × 275 (H) mm / 4.0kg |
| Accessories | Standard drill bits, 1/2-hole hand reamer, etc. |

For producing accurate patterns.....

Pattern Maker **PM-8**



- The most advanced stand-alone pattern maker.
Scans frames, lenses and patterns digitally and cuts out extremely accurate patterns automatically.
- Generates boxed or decentered pattern fully automatically.
A perfectly boxed pattern, on which the pattern's mechanical center comes on the geometric center of the lens-shape is automatically available, simply by putting the frame in place and tracing it. If the values of the client's PD and height of eye-point are inputted to the PM-8, a decentered pattern is generated automatically to enable you to block a lens blank on its optical center.
- Traces a lens-shape as small as 18mm high.
- Minimum tracing pressure eliminates distortion even with extremely delicate frames.
- Takes only seconds to change between frame and lens tracing.



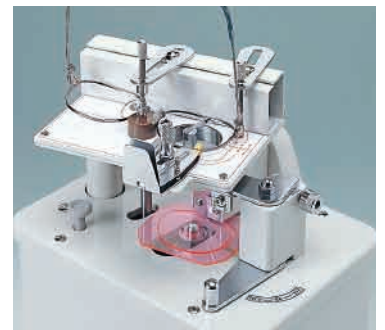
Specifications

| | |
|-------------------------------|--|
| Range of Measurement | Min: 18mm (in height) Max: 85mm ϕ |
| Possible Diameter of Pattern | Min: 21mm (in height) Max: 80mm ϕ |
| Possible Thickness of Pattern | Max: 1.8mm |
| Power Requirements | 100~120V 60Hz AC or 200~240V 50Hz AC, 47W |
| Dimensions/Weight | 240 (W) \times 350 (D) \times 260 (H) mm / 9.0kg |

Pattern Maker **PM-7**



- The standard in the world!
- Cuts out a pattern for 30 seconds with high-accuracy and attractive finish.
- Frame is set simply in precise position, and traced without deformation of the rim.
- 3 types of tracing probes - long, short and with roller - are standard to meet a wide range of frame styles.



Specifications

| | |
|---------------------------|--|
| Max. Diameter of Pattern | 80mm |
| Max. Thickness of Pattern | 1.8mm |
| Power Requirements | 100~120V 60Hz AC or 200~240V 50Hz AC, 60W |
| Dimensions/Weight | 210 (W) \times 165 (D) \times 300 (H) mm / 8.3kg |

For the best lens-edge finishing.....

Auto Groover **AG-5** Version EX (Lens-edge Groover)

Smaller lenses can be grooved!

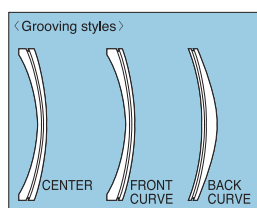
Processes a small 24mm high lens for the latest frame fashions simply in a single job cycle due to a new designed lens guide system.



- Depth and location of groove are adjustable simply and precisely.



- Three grooving styles –
 ● Center, ● Front Curve & ● Back Curve grooves – are available.



- High quality diamond cutter wheel fine grooves both mineral and plastic lenses.

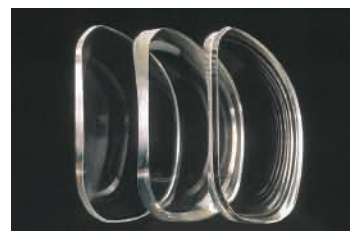
Specifications

| | |
|---|--|
| Width of groove | 0.6mm - standard (0.5~1.2mm with extra wheels) |
| Max. depth of groove | 0.7mm |
| Thickness / Diameter of lens acceptable | 1.5~11.0mm / 24~70mm |
| Power requirements | 100~120V 60Hz AC or 200~240V 50Hz AC, 57W |
| Dimensions/Weight | 170 (W) × 210 (D) × 150 (H) mm / 2.7 kg |

Auto Polisher **AP-2** (Lens-edge Polisher)



- Automatically edge-polish all current plastic materials including polycarbonate, hi-index with the same buffing wheel and polish. True simple to operate!
- Both rimless and beveled lenses can be polished.



- No damage is caused to the optical surfaces of lens due to our unique patented system.
- A perfect automatic vacuum-clean-out system is available only by connecting your own vacuum cleaner (less than 600W) to the AP-2.

Specifications

| | |
|--------------------|---|
| Dimensions/Weight | 214 (W) × 270 (D) × 240 (H) mm / 6.7kg |
| Power Requirements | 100~120V 60Hz AC or 200~240V 50Hz AC, 85W |

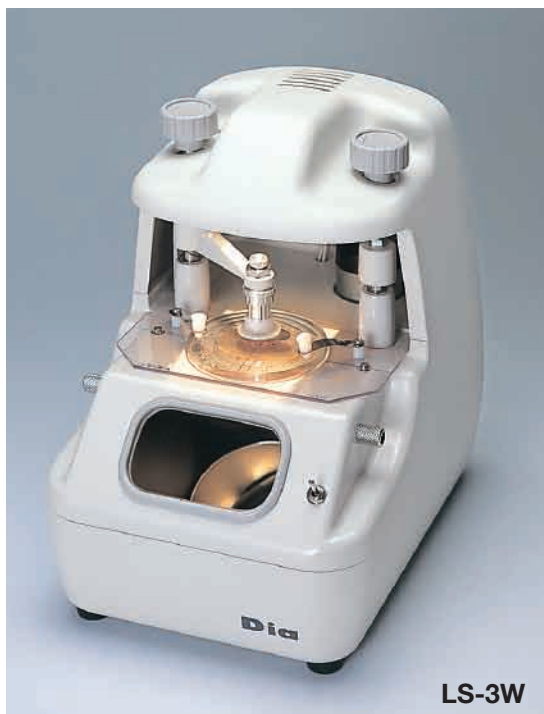
For accurate and attractive glazing.....

Lens Marker Blocker **LS-3W** Lens Blocker **LS-3E**

Upgraded with battery-powered LED light source!

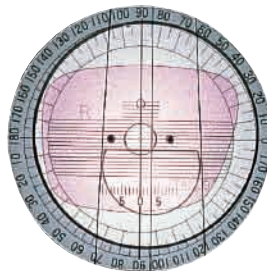
LS-3W Twin-arm type for both blocking and marking lenses

LS-3E Single-arm type for blocking lenses



LS-3W

- New-introduced LED light source provides much clearer layout screen, at the same time actualizes a super power-thrifty device with a built-in auto-shut-off timer.
- Battery-powered cordless, compact and lightweight design permits placement anywhere.
- Multifunctional design performs
 - centering, ● adhesive blocking,
 - suction blocking and
 - marking axis-lines and center-dot (L-33W). Blocking head and marking head can be simply replaced each other on the left and right arms as operator's option (L-33W).



- Projects absolutely parallax-free and on-size images of lens and pattern on an easi-view screen, yet movable lead-lines position the segment simply and precisely.

- A wide range of adapters for other manufacturers' blocking systems is available from our optional accessories.

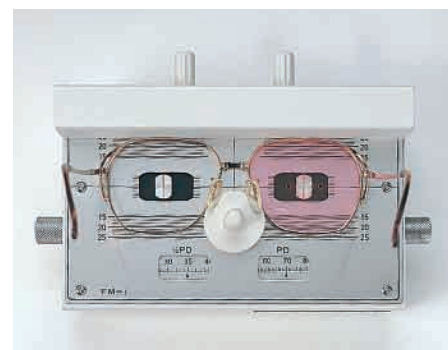
Specifications

| | |
|---------------------|--|
| Power Requirements | 3V DC, 0.5W (Battery: LR14, R14 or Type C / 2pcs.) |
| Dimensions / Weight | 180 (W) × 245 (D) × 250 (H) mm / 3.2kg (LS-3W) 2.7kg (LS-3E) |

Frame Meter **FM-1**



- The frame's dimensions can be identified by simply dropping the frame into the self-centering table and measuring the frame PD and both monocular PD.
- Checks accuracy of cut patterns and finished lenses.
- Pinpoints the optical center or boxing center on the frame eyeshape. Ensures the perfect lens placement of any single vision, bifocal or multifocal lens.



Specifications








| | |
|--|---------------------------------------|
| Range of Measurable P.D. | 50mm~84mm / 25mm~42mm (Monocular PD) |
| Range of Measurable Height (from Center) | 15mm~25mm |
| Dimensions / Weight | 200 (W) × 125 (D) × 90 (H) mm / 1.0kg |

Hand Edgers **NH-series**

NH-22F NH-22V NH-30F NH-30V NH-30W NH-32WV NH-32TV



- Self-contained water system, compact and lightweight design require no plumbing and no installation.
- Durable plastic housing and water-proof inside construction produce no corrosion.
- Reversible wheel revolution with an electric switch.
- A large range of high quality metal-bonded diamond wheels (100mm ϕ) is available.

| | | | | | |
|---------------|---|-----------------------------|----------------|---|---|
| NH-22F |  | 22mm (W) 600mesh | NH-30W |  | 30mm (W) 600mesh+200mesh |
| NH-22V |  | 22mm (W) 600mesh w/V-groove | NH-32WV |  | 32mm (W) 600mesh w/V-groove+200mesh |
| NH-30F |  | 30mm (W) 600mesh | NH-32TV |  | 32mm (W) 600mesh w/Free-floating V-groove |
| NH-30V |  | 30mm (W) 600mesh w/V-groove | | | |

Specifications

| | |
|---------------------------|--|
| Revolution Speed of Wheel | 1700rpm/60Hz, 1400rpm/50Hz |
| Power Requirements | 100~120V 60Hz AC or 200~240V 50Hz AC, 97W |
| Dimensions/Weight | 220 (W) \times 360 (D) \times 280 (H) mm/8.0kg |

Frame Heater **FH-1**



- An adjustable air duct and a sliding frame table warm up frames the most effectively and quickly.
- A nozzle attachment focuses the hot air in a specific area of the frame.
- Three temperature settings of hot air are available.
- Double safeguards - a stable thermostat and an auto-shut-off timer - built in.

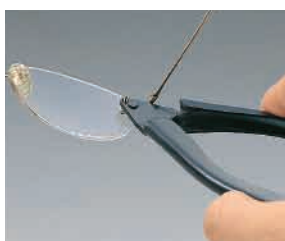
Specifications

| | |
|--------------------|--|
| Temperature Range | 100°C~180°C (Adjustable) |
| Power Requirements | 100~120V 60Hz AC or 200~240V 50Hz AC, 310W |
| Dimensions/Weight | 120 (W) \times 210 (D) \times 240 (H) mm/2.4kg |

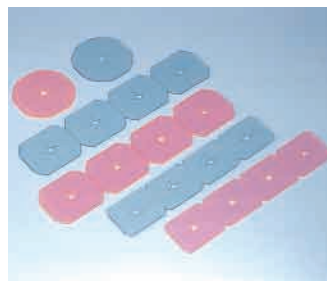
Screw Finishing Kit



- Trims off the screws of a 'three-piece' rimless frame in equal length with a unique cutter, and finishes them off with another small tool.
- 3 types of cutters (0.8mm, 1.0mm, and 1.2mm) are available according to the length to trim.



Pattern Blanks



- **PATTERN SHEET - LARGE**
70 (W) \times 60 (H) \times 1.7 (T) mm
Clear or Red
4 blanks in 1 sheet
- **PATTERN SHEET - SMALL**
59 (W) \times 48 (H) \times 1.5 (T) mm
Clear or Red
4 blanks in 1 sheet
- **ROUND PATTERN BLANK**
80 (ϕ) \times 1.7 (T) mm
Clear or Red

The specifications and appearance printed herein are subject to change without notice.

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